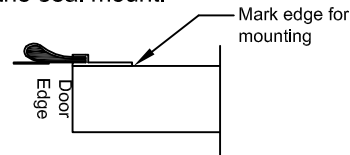


Xcluder Astragal Seal Installation Guidelines for Double Automatic Doors

Before installation: A) Make sure the doors close properly. B) Remove any seal material that may interfere with Xcluder. C) Make sure the doors surfaces are not warped; Xcluder will not seal properly on warped doors.

1. Note the double door's resting, unlocked position (see Double Door Resting Position Possibilities below).
2. Determine which door closes first, then lock the doors in place.
3. Select the best installation location (see Astragal Seal Installation Possibilities).
4. Measure and cut the Xcluder Astragal door seal $\frac{1}{8}$ " less than the distance from the floor to the door header.
5. Clean the door's mounting surface with rubbing alcohol.
6. Line up the Xcluder Astragal seal's bracket with the door's edge and mark the edge with a pencil. Mark the seal wherever there is a need to cut the bracket for locks, handles, etc. Do not cut through the seal mount.



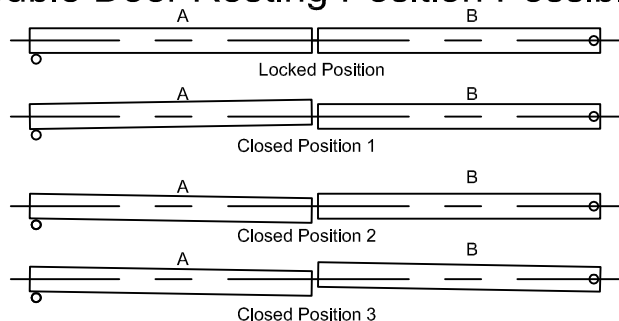
For adhesive tape mounting:

7. Peel the blue protective tape off of the adhesive tape.
8. Gently line up the astragal seal to the pencil mark, with the bottom of the seal just off the floor.
9. Press firmly when the astragal seal is in proper position. Recommend using a roller from the middle-top and middle-bottom for best adhesion.
10. Allow the adhesive to set for 20 minutes before closing the door.

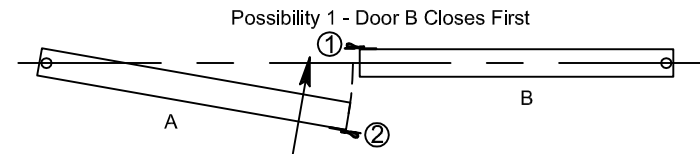
For screw-in mounting:

7. Peel the protective tape from the Locator tape on the back side of the seal and gently line up the astragal seal to the pencil mark, with the bottom of the seal just off the floor. Press the seal in place.
8. Drill the pilot holes and screw the astragal seal in place.

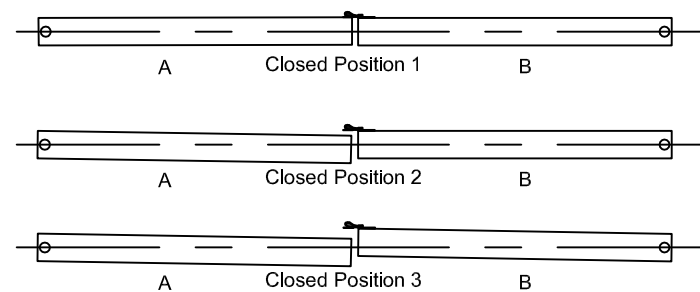
Double Door Resting Position Possibilities



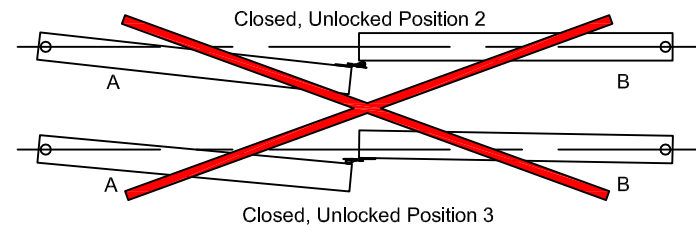
Astragal Seal Installation Possibilities



For all unlocked positions, installing the astragal seal on the outside of door B ① will cause a good seal when door A comes to a rest in Position 1, with no interferences in the other two resting positions. As an alternative, the seal may also be installed on the inside of door A ②. Choose whichever side is the easiest to install (minimal or no need to make cutouts for locks, door handles, etc)



For this door closing possibility, installing the astragal seal either on the outside of door A or the inside of door B will cause door closing interference.



Xcluder Astragal Door Seal Installation Guidelines for Double Automatic Doors

